



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2534

Job Sheet 176492



Part No: D2534

Job Qty: 20 ea

Part Name: Lock Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-06-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		5/21/18	0.00	0.00	Start Up Waterjet		SC 18/04/30
100	Waterjet	20 pcs		5/21/18	0.00	0.84	Waterjet1		SC 18/04/30
110	QC	20 pcs		5/21/18	0.00	0.00	QC2 Waterjet-4		SC 18/04/30
120	QC	20 pcs		5/21/18	0.00	0.00	QC8		SC 18/04/30
130	Packaging	20 pcs		5/21/18	0.00	0.00	Packaging3		SC 18/04/30
140	QC21-SA	20 Ea		5/21/18	0.00	0.00	QC21		SC 18/04/30

Part Op 100 - 1-Cut as per Dwg D2534

Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.8540 sf (.0427 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	95	0



Container No: S068412

Part: D2534

Job No: 176492

Serial No/Batch: S068412

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/03/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lock Plate	0.447inches + 0.006 - 0.001	0.453 0.446	0.448	
2	Lock Plate	0.500inches ± 0.010	0.510 0.490	0.502	
3	Lock Plate	0.173inches ± 0.010	0.183 0.163	0.175	
4	Lock Plate	0.096inches ± 0.010	0.106 0.086	0.098	
5	Lock Plate	0.125inches ± 0.010	0.135 0.115	0.128	
7	Lock Plate	0.200inches ± 0.010	0.210 0.190	0.202	
8	Lock Plate	0.125inches ± 0.010	0.135 0.115	0.116	

Plex 4/25/18 8:30 AM Dart.Gagnon.Michelle